

Littell "Production Master" Servo Coil Feed Line

Nidec Press & Automation Stock #100257FL

Specification:

Coil weight capacity:3,000 Lbs.
 Coil width capacity:12.00 in.
 Stock thickness capacity:0.156 in.
 Expansion range:15.00 - 20 in.
 Coil OD capacity:60 in.



Equipped With:

Production Master Servo Roll Feed Model No. PM-13.5

- Three inch diameter upper and lower feed rolls
- Air operated upper roll pilot and lift
- Adjustable entry edge guides
- Entry cascade loop support rollers
- Press mounted
- Existing Indramat AC Servo control system
- Free standing control console

Double End Coil Reel Model No.36000

- Three leaf mandrel
- Adjustable coil keeper arms
- Manual expansion
- Air brakes mounted on main spindle
- Adjustable tensioning
- Foot pedal release for arbor rotation

Powered Coil Straightener Model No. PM-12FS

- Entry and exit pinch roll
- Air operated upper pinch roll adjustments
- Seven straightening rolls x 3" diameter
- Individual upper straightening roll adjustments
- Quick release stock width edge guides
- Entrance trap rollers
- Coil hold down arm with end wheel
- Exit cascade loop support rollers
- Sloped front operators push button console
- Variable speed drive
- Fused disconnect
- Jog forward and reverse
- Emergency stop button
- Auto / run cycle
- Loop control

Note: All specifications contained herein are as the machine was originally manufactured and are subject to change at time of inspection.

Price, Cleaned, Painted, & Cycled:On Request

Contact:

Richard S. Ruck, Used Equipment Manager
 860-919-5436 • rich.ruck@minster.com

Corporate Office

240 West Fifth Street • Minster, OH 45865
 (419) 628-2331
www.nidec-pa.com