

Littell "Production Master" Servo Coil Feed Line

Nidec Press & Automation Stock #100256FL

Specification:

Coil weight capacity:6,000 Lbs.
 Coil width capacity:12.00 in.
 Stock thickness capacity:0.156 in.
 Expansion range:15.00 - 20 in.
 Coil OD capacity:60 in.



Equipped With:

Production Master Servo Roll Feed Model No. PM-13.5

Three inch diameter upper and lower feed rolls
 Air operated upper roll pilot and lift
 Adjustable entry edge guides
 Entry cascade loop support rollers
 Press mounted
 Existing Indramat AC Servo control system
 Free standing control console

Double End Coil Reel Model No. 6000

Three leaf mandrel
 Adjustable coil keeper arms
 Manual expansion
 Air brakes mounted on main spindle
 Adjustable tensioning
 Foot pedal release for arbor rotation

Powered Coil Straightener Model No. PM-12FS

Entry and exit pinch roll
 Air operated upper pinch roll adjustments
 Seven straightening rolls x 3" diameter
 Individual upper straightening roll adjustments
 Quick release stock width edge guides
 Entrance trap rollers
 Coil hold down arm with end wheel
 Exit cascade loop support rollers
 Sloped front operators push button console
 Variable speed drive
 Fused disconnect
 Jog forward and reverse
 Emergency stop button
 Auto / run cycle
 Loop control

Note: All specifications contained herein are as the machine was originally manufactured and are subject to change at time of inspection.

Price, Cleaned, Painted, & Cycled:On Request

Contact:

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