



**Reconditioned MINSTER Servo Feed Line 10,000 Lbs x 20" Wide x .110"**

NidecPress & Automation Stock #100229A

New 1997

**Specifications:**

- Coil weight capacity: .....10,000 Lbs
- Coil width capacity: .....20"
- Stock thickness capacity: .....0.110" x 20" Wide (50,000 PSI)
- Stock thickness capacity: .....0.150" x 10" Wide (50,000 PSI)
- Line speed: .....40 - 1200 IPM
- Expansion range: .....16" - 20"
- Coil OD capacity: ..... 60"

Note: All specifications contained herein are as the machine was originally manufactured and are subject to change at time of inspection.

Photo of actual machines



**Minster Servo Feed Model No MEF4-20**

- 4" Diameter Upper and Lower Feed Rolls
- Low inertia feed rolls
- Air operated upper pilot release
- Cascade loop - material support rollers
- Adjustable stock width edge guides (hand crank)
- Heavy duty free standing cabinet base with adjustable pass line
- Single point operator pass line adjustment
- Press mounting horns
- Outboard air pressure regulators and gauges



Photo of actual feed

- NEW REXROTH - INDRAMAT AC servo drive and controls in 2018**
- Job memory, micro adjust, batch count, etc (Consult sales for complete details.)
- Free standing sloped front control console
- Remote pendant control for jog forward and reverse
- Fused disconnect
- 240 or 480 Volt Preset to customer specification
- Auto Mode

**Minster Powered Straightener Model No MSH20-20-7**

- Entry pinch rolls x 3.33 dia rolls with air operated adjustment
- Seven straightening rolls x 2.00" diameter (powered upper & lower)
- Upper straightening roll adjustments
- Inclined straightening head
- Coil hold down arm with slotted end wheel

**Minster Powered Straightener Model No MSH20-20-7**

- End wheel is hydraulic powered
- Stock peeler table
- Stock end de-bender
- NEW AC VFD** with dynamic braking resistors
- Operator's control station
- Remote pendant for jog forward and reverse
- Automatic lubrication system
- Common operator's control console
- Jog forward and reverse
- Auto / Run Cycle
- Emergency stop
- Variable speed loop control arm
- Optional:(1) New Laser variable speed loop control system w/ remote stand:\$ 3,100.00 (Not included in base price)
- Minster Coil Reel Model No MR-15-26A**
- Three leaf mandrel
- Hydraulic mandrel expansion
- Full set of coil keeper arms
- Threading drive for jog forward and reverse
- Air brake mounted on main spindle
- Adjustable tensioning

**Price,Reconditioned, Painted, 100% Cycling: .....On Request**

**Contact:**

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