

# PRESS MASTERS

**Solutions for the Metalforming Industry**

## **MINSTER Stock Straightener/Stock Reel/Coil Car 15,000 Lbs x 20" Wide x .110"**

**Model# MSH20-20-7 / MR15-26A / MCC-2-35**

Stock #100168A

New 1997

### **Specifications:**

Coil weight capacity: .....15,000 Lbs  
Coil width capacity: .....20"  
Stock thickness capacity: .....0.110" x 20" Wide (50,000 PSI)  
Stock thickness capacity: .....0.200" x 5" Wide (50,000 PSI)  
Line speed: .....40 - 1200 IPM  
Expansion range: .....19.5" - 24.5"  
Coil OD capacity: ..... 72"

### **Minster Powered Straightener Model No MSH20-20-7**

Entry pinch rolls x 3.33 dia rolls with air operated adjustment  
Seven straightening rolls x 2.00" diameter  
Motorized upper straightening roll adjustments  
LED Readouts for upper straightening roll position  
Inclined straightening head  
Coil hold down arm with slotted end wheel  
End wheel is hydraulic powered  
Stock peeler table  
Stock end de-bender  
Variable speed drive with ultra-sonic loop control  
Automatic lubrication system  
Common operator's control console  
Jog forward and reverse  
Auto / Run Cycle  
Emergency stop  
Coil line interconnects between reel and straightner

### **Minster Coil Reel Model No MR-15-26A**

Three leaf mandrel  
Hydraulic mandrel expansion  
Full set of coil keeper arms  
Threading drive for jog forward and reverse  
Air brake mounted on main spindle  
Adjustable tensioning  
Holding brake spring set, hydraulic release for fail safe when power is off  
Auxiliary hold down arm mounted back side of line (rewind assist)  
Remote pedestal operator stand for reel

### **Minster Traveling Coil Load Car Model No MCC-2-35**

35,000 lbs lifting capacity  
72" OD  
18" Lifting range  
"V" Top coil carriage  
Powered lift and travel  
Narrow coil supports

Warranty:Ninety days parts and labor on reel/straightener/coil car

**Price, Reconditioned, Painted, 100% Cycling: .....Contact Press Masters**

Note: All specifications contained herein are as the machine was originally manufactured and are subject to change at time of inspection.

### **Corporate Office**

55 Realty Drive, Suite 100 • Cheshire, CT 06410  
(203) 271-0644 • (203) 439-9116 Fax  
[www.pressmasters.com](http://www.pressmasters.com)

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