

# PRESS MASTERS

Solutions for the Metalforming Industry



Photo of actual machine

Note: Features and Specifications are preliminary and subject to change at time of inspection.

## Minster P2-100-48 "Piece Maker" Press

New 1988  
Stock # 100116P

### Specifications:

Capacity: .....100 Ton  
Dia. of Ecc. Shaft @Mains and Ecc's: ....5.00 - 9.25"  
Stroke: .....4"  
Slide Adjustment: .....4"  
Shut Height, on Bed (SDAU): .....20"  
Bed Area: .....48" L-R x 31" F-B  
Bolster Area:.....48" L-R x 31" F-B  
Slide Area: .....48" L-R x 18.5" F-B  
Opening in bed: .....41" L-R x 15" F-B  
Distance between Gibs: .....50" R-L  
Distance Floor to top of Bed: .....36"  
Height under Bed to Floor: .....13"  
Upright Opening:.....14.5"  
Speed Range: .....0 - 200 SPM  
Motor HP/RPM: .....20/1800  
Motor Type: .....Eddy Current  
Approx. Weight, Press only: .....28,200 lbs

### Features:

Flywheel type Belt Drive  
Right hand drive, extension on opposite end  
Tie Rod Construction  
Minster Combination Air Clutch/Brake  
Air operated Flywheel brake  
Pneumatic Counterbalance  
Minster "MonitorFlow" Recirculating Lube System  
Minster Motor and Clutch Control  
Minster 5 Pole Rotary Limit Switch  
Gemco 10 Pole Programmable Limit Switch  
Eddy Current Drive  
Minster 5-10 HD Rack & Pinion Roll Feed

- Left to Right Feed Direction
- 10" w x 0.120" t Mild Steel
- 0 - 10" Feed Length in 180 degree feed cycle
- Max operational speed 1200 ipm (300spm)

Price, FOB Shipping Point: .....Contact Press Masters

### Corporate Office

5 Northwest Drive • Plainville, CT 06062  
(860) 793-0644 • (860) 747-0110 Fax  
[www.pressmasters.com](http://www.pressmasters.com)