

# PRESS MASTERS

Solutions for the Metalforming Industry



Photo's of actual equipment

## Minster P2-60-42 "Piece Maker" Press

New 1979  
Stock # 200082P

### Specifications:

Capacity: .....60 Tons  
Stroke: .....4"  
Slide Adjustment: .....3"  
Shut Height, on Bed (SDAU): .....26"  
Bolster Area: .....42" L-R x 25" F-B  
Bed Area: .....42" L-R x 25" F-B  
Slide Area: .....42" L-R x 22" F-B  
Opening in Bed: .....30" R-L x 12" F-B  
Distance between Gibs, L-R: .....44"  
Distance floor to top of Bed: .....34"  
Upright Opening, F-B: .....12"  
Speed Range (FE Over 60SPM): .....0 - 120 SPM  
Motor HP/RPM: .....15/1200  
Approximate Press Weight: .....15,900 pounds

### Features:

Press built specifically to fully utilize the Minster  
"Die-Namic" process  
Flywheel Type w/enclosed belt drive  
Eddy Current Drive  
Minster Combination Air Clutch and Brake  
Air operated flywheel brakew/electric interlock  
Manual Bumping Arrangement  
Pneumatic Counterbalance System  
Minster "Monitor Flow" Recirculating Lube System  
Motorized shutheight adjustment  
Cam knockout on front of slide  
"OmniLink II" Press Control, installed 2003  
"Vibro Dynamic" Shock Isolators  
"Dayton Rogers" Model H10-2 High Pressure Die  
Cushion assembly



Price, as is where is: ..... Contact Press Masters

Specifications subject to change at time of inspection.

### Corporate Office

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### Features (cont'd):

#### **"Littell" N°. 5-8.5 Double Rack & Pinion Roll Feed**

- 8" wide x 0.125" thick mild steel
- Left to Right feed direction
- 0-8" feed length @ 180° feed cycle
- Disc Type Drag Brakes
- Cam operated roll lifters

#### **"Littell" N°. 5-8.5 Post Type Scrap Cutter**

- 8" wide x 0.060" thick mild steel, full coil width
- 2" lateral adjustment

#### **"Littell" N°. 5 Spring Actuated Anti-Backup Rolls**

#### **"Littell" N°. 308-7PDL Stock Straightener**

- 8" wide x 0.050" thick mild steel
- Left to Right feed direction
- 240 - 1440 ipm speed range
- 460VAC/60/3 incoming voltage

#### **"Littell" N°. 40-12 Double Centering Reel**

- 12" maximum coil width
- 4000 pound maximum coil weight per side
- 60" maximum coil OD
- 15"-20" coil ID expansion range
- Electric drag brake for back tension

Photo's of actual equipment



Request Quote



### Corporate Office

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