

PRESS MASTERS

Solutions for the Metalforming Industry

Littell "Production Master" Servo Coil Feed Line

Press Masters Stock #100257FL

Specification:

Coil weight capacity: 3,000 Lbs.
Coil width capacity: 12.00 in.
Stock thickness capacity: 0.156 in.
Expansion range: 15.00 - 20 in.
Coil OD capacity: 60 in.



Equipped With:

Production Master Servo Roll Feed Model No. PM-13.5

Three inch diameter upper and lower feed rolls
Air operated upper roll pilot and lift
Adjustable entry edge guides
Entry cascade loop support rollers
Press mounted
Existing Indramat AC Servo control system
Free standing control console

Double End Coil Reel Model No.36000

Three leaf mandrel
Adjustable coil keeper arms
Manual expansion
Air brakes mounted on main spindle
Adjustable tensioning
Foot pedal release for arbor rotation

Powered Coil Straightener Model No. PM-12FS

Entry and exit pinch roll
Air operated upper pinch roll adjustments
Seven straightening rolls x 3" diameter
Individual upper straightening roll adjustments
Quick release stock width edge guides
Entrance trap rollers
Coil hold down arm with end wheel
Exit cascade loop support rollers
Sloped front operators push button console
Variable speed drive
Fused disconnect
Jog forward and reverse
Emergency stop button
Auto / run cycle
Loop control

Price, Cleaned, Painted, & Cycled:Contact Press Masters

Note: All specifications contained herein are as the machine was originally manufactured and are subject to change at time of inspection.

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